

## ARBOR ASSEMBLY INSTRUCTIONS

1. **DIG TWO: 8-10" DIAMETER HOLES 36" DEEP AND 51" APART. PLACE 5/8" DOWEL PINS IN DRILLED POST HOLES.**
2. **FASTEN DRILLED POST CAPS WITH EXTERIOR ADHESIVE WITH DOWEL PINS EXTENDING A MINIMUM OF 2" THROUGH TOP OF CAP. PUT ADHESIVE ON TOP OF POST CAP AND ON DOWEL PIN AND SET CROSS ARM ASSEMBLY ONTO WET ADHESIVE. SECURE WITH WOOD SCREWS PROVIDED. GLUE DOWEL PINS IN TOP OF ASSEMBLY.**
3. **ASSEMBLE ARCH TOP, USING EXTERIOR GLUE ON EACH SPINDLE. ALLOW GLUE TO SET. PUT ADHESIVE ON BOTTOM OF ARCH LEG AND SET ON CROSS ARM ASSEMBLY, ALIGNING DOWELS TO FIT IN BOTH PINS ON EACH SIDE. FIND DRILLED HOLE IN END OF POSTS. PLACE OTHER END IN GROUND.**

**WE RECOMMEND THE USE OF EXTERIOR ADHESIVES LIKE 3M 5200 OR PL 400 (NOT PROVIDED).**

