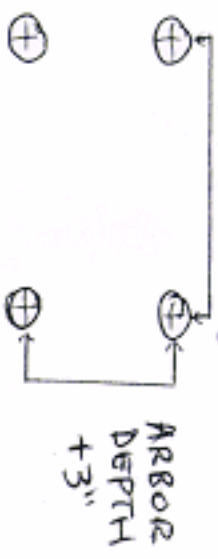


ARBOR ASSEMBLY INSTRUCTIONS

1. DIG (4) 6" TO 8" DIAMETER HOLES 18" TO 36" DEEP INTO THE GROUND.
ARBOR SIZE + 3"

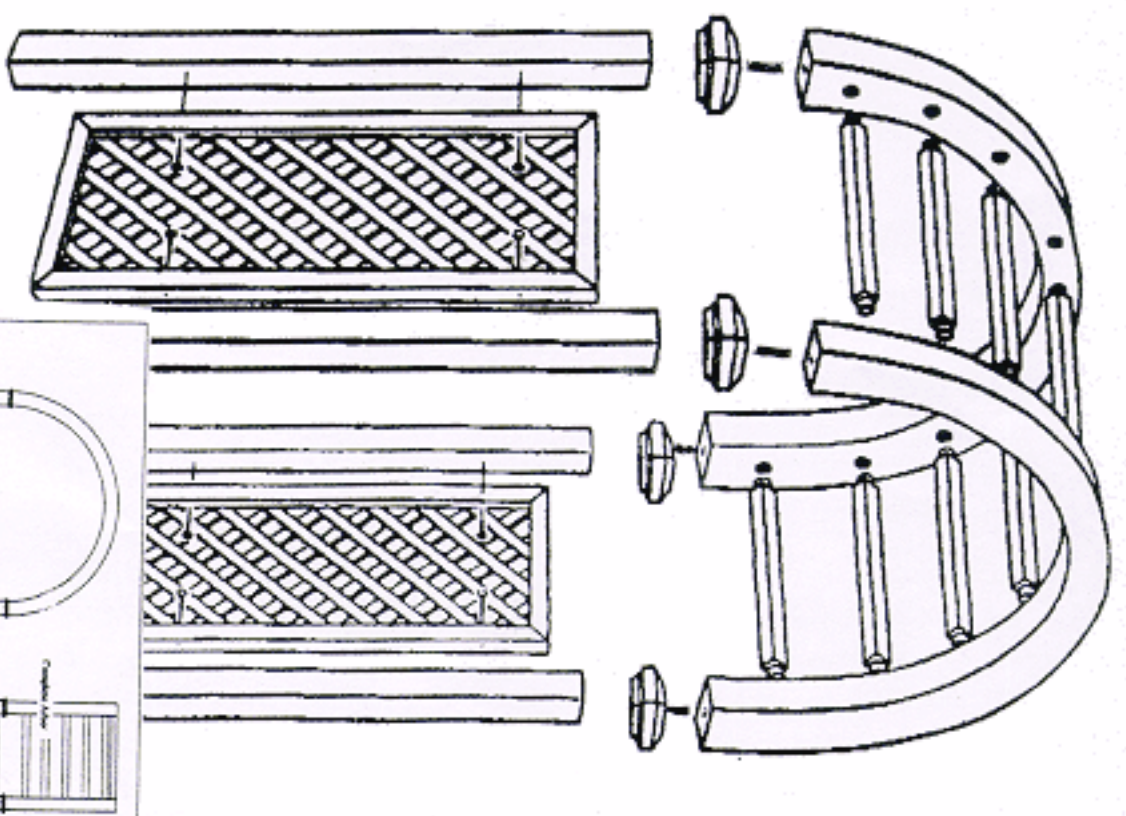


2. CHECK TO BE SURE TOP OF POSTS ARE SQUARE. PREDRILL EACH LATTICE PANEL (4-FRONT & 4-BACK) FOR 3" GALVANIZED SCREWS. ASSEMBLE ARBOR SIDES TO POSTS AS SHOWN IN DIAGRAM, MAKING SURE POST END WITH HOLE IS UP. DISTANCE OF PANEL TO TOP OF THE POST IS LEFT TO THE DISCRETION OF INSTALLER AND/OR CUSTOMER. INSTALL CAPS ONTO POSTS WITH DOWEL PINS AND CONSTRUCTION ADHESIVE.

3. INSTALL BOTH SIDE PANELS IN GROUND AND PLUM UP LEVEL. SET SPACING IN BETWEEN ASSEMBLED PANELS THE SAME AS ARBOR SIZE (EG. 3' ARBOR, 3' SPACE). TOP OF ALL POSTS ARE TO BE LEVELED AND HEIGHTS SHOULD SET AT INSTALLERS DISCRETION. SUGGESTED HEIGHT FROM TOP OF POST TO GROUND LEVEL IS 5' TO 5' - 6".

4. ASSEMBLE ARBOR TOP AND SPINDLES AS SHOWN. YOU MAY USE WATERPROOF GLUE OR A SMALL AMOUNT OF CAULK IN THE PREDRILLED HOLES IN THE ARCH. POSITION ASSEMBLED ARBOR ONTO POSTS. ATTACH ARBOR TO POSTS WITH 8 - #10 GALVANIZED FINISH NAILS. COVER ANY SEAMS WITH CAULK.

WE RECOMMEND THE USE OF EXTERIOR GLUE LIKE 3M 5200 OR PL 400 ON THE TOP OF POST AND ON THE TOP OF POST CAP.



GATES FOR ARBORS ALSO AVAILABLE