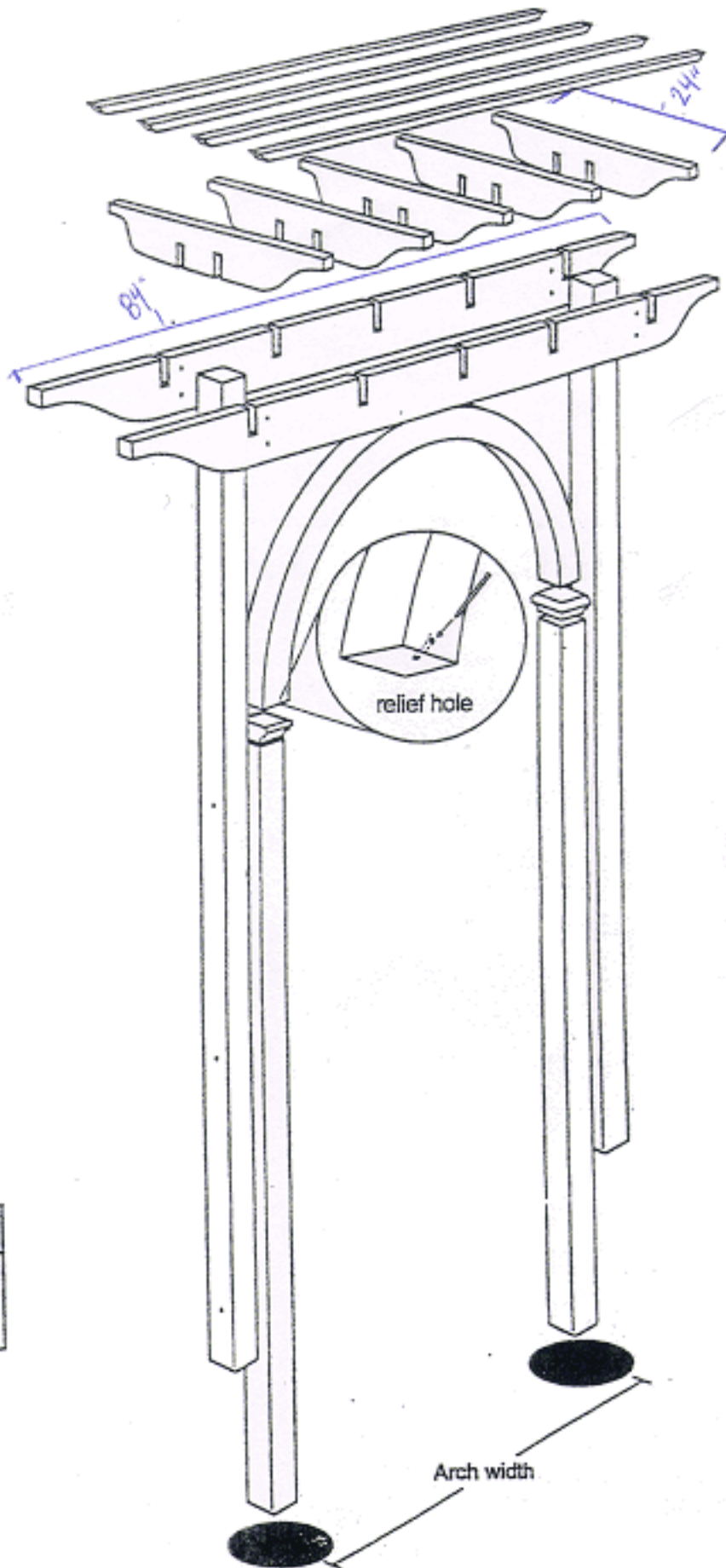


## Pergola Assembly

1. Dig holes to a minimum depth of 2'6". The centers of the holes can be determined by using the width of the arch.
2. Assemble the top structure. Place the two pieces with 5 notches on the ground. Glue the 5 interlocking cross pieces in place. Screw the 4 slats to the cross pieces, spacing them evenly.
3. Using the arch width as a guide, bury the two inside posts. (The distance from ground level to the top of the inside posts varies with the arch opening. See the table below for correct measure.) Outside posts do not get buried.
4. Attach outside posts to inside posts with 30p nails provided. Caulk postcaps to inside posts. Caulk arch to postcap. Drill relief holes for the finishing nails provided (see illus.)
5. Slide top structure over outside posts and screw through both faces into posts.
6. Attach gate if purchased.

Arch Opening	Inside Post Height*
42"	59"
48"	56"
60"	50"

\*measured from ground level



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